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D4011-1**Job Sheet 195746****Part No:** D4011-1**Job Qty:** 40 pcs**Part Name:** Clamp, Short**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 5/30/19**Job Tracking No:****Due Date:** 6/21/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:**

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B 11.05.19 MADE IN HOUSE DD verified by:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Omax - 1	40 pcs		6/21/19	0.00	1.78	Waterjet - Omax		06/19/2019
120	QC 8	40 pcs		6/21/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		JUN 11 2019 40
							QC 8 - 52		9-89
							QC 8 - 23		
							QC 8 - 57		
130	Small Fab - Brake NC - B4B	40 pcs		6/21/19	0.02	2.03	Small Fab - Brake - 1 - B4B		DAS 30 JUN 14 2019
							Small Fab - Brake - 2 - B4B		9-89

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Part Op **100** - 1-Cut as per Dwg Dwg Rev: C Prog Rev: C 2-Deburr if necessary

Descriptions: **120** - (QC8- Inspect parts - second check)
130 - (Form as per dwg)
140 - (QC5- Inspect part completeness to step on W/O)
150 - (Identify as per dwg & Stock Location: _____)
160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	3.2000 sf (.08 ea)	100-Waterjet - Omax - 1	5155921

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Omax - 1	M304S14GA	3	55	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp, Short	0.266Inches + 0.006 - 0.001	0.272 0.265	267	Diameter
2	Clamp, Short	0.328Inches ± 0.010	0.338 0.318	329	
3	Clamp, Short	0.750Inches ± 0.030	0.780 0.720	750	
4	Clamp, Short	1.000Inches ± 0.030	1.030 0.970	1.003	
5	Clamp, Short	1.250Inches ± 0.030	1.280 1.220	1.250	
6	Clamp, Short	0.250Inches ± 0.030	0.280 0.220	.252	
7	Clamp, Short	0.130Inches ± 0.030	0.160 0.100	.132	
8	Clamp, Short	4.490Inches ± 0.030	4.520 4.460	4.491	
9	Clamp, Short	1.800Inches ± 0.030	1.830 1.770	1.800	
10	Clamp, Short	6.454Inches ± 0.010	6.464 6.444	6.454	
11	Clamp, Short	7.270Inches ± 0.010	7.280 7.260	7.269	
12	Clamp, Short	8.080Inches ± 0.030	8.110 8.050	8.080	
13	Clamp, Short	0.080Inches ± 0.010	0.090 0.070	0.078	

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				
Date :	Sequence #:	QTY Affected :		MRB (QSI042)		
Description Work Order Deviation			Disposition			
						Completed By
						Lead hand / Supervisor
						QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread				
Other/Details:						



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Container No: S189254



Part: D4011-1

Job No: 195746

Serial No/Batch: S189254

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/11/19